XANTAR® F 25 UR

PC FR

Mitsubishi Engineering-Plastics Corporation

Product Texts

High Viscosity, Flame Retardant, Molding Release, UV Stabilized

ISO 1043 PC FR

XANTAR® Polycarbonate & Blends, your global partner for innovative added value

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	5	cm³/10min	ISO 1133
Temperature	300	°C	ISO 1133
Load	1.2	kg	ISO 1133
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2300	MPa	ISO 527-1/-2
Yield stress	60	MPa	ISO 527-1/-2
Yield strain	6	%	ISO 527-1/-2
Nominal strain at break	>50	%	ISO 527-1/-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	130	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	150	°C	ISO 306
Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	UL	-	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	IEC 60695-11-10
UL recognition	UL	-	-
Oxygen index	35	%	ISO 4589-1/-2

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	3	-	IEC 60250
Relative permittivity, 1MHz	2.9	-	IEC 60250
Dissipation factor, 100Hz	6.6	E-4	IEC 60250
Dissipation factor, 1MHz	92	E-4	IEC 60250
Volume resistivity	>1E13	Ohm*m	IEC 60093
Surface resistivity	>1E15	Ohm	IEC 60093
Electric strength	29	kV/mm	IEC 60243-1
Comparative tracking index	225	-	IEC 60112

Other properties	Value	Unit	Test Standard
ISO Data			
Water absorption	0.35	%	Sim. to ISO 62
Density	1200	kg/m³	ISO 1183

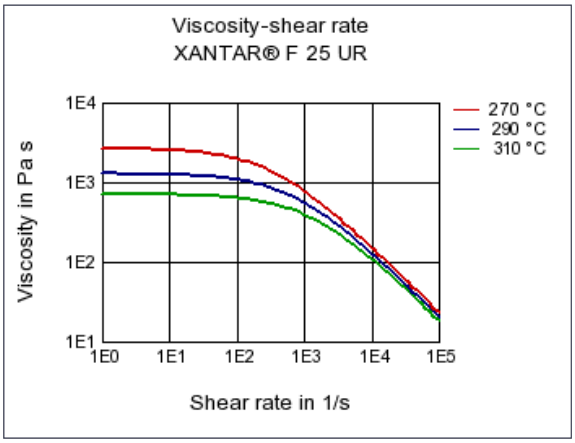
Material specific properties	Value	Unit	Test Standard
ISO Data			
Viscosity number	63	cm³/g	ISO 307, 1157, 1628

Rheological calculation properties	Value	Unit	Test Standard
ISO Data			
Density of melt	1010	kg/m³	-
Thermal conductivity of melt	0.24	W/(m K)	-
Spec. heat capacity of melt	1710	J/(kg K)	-
Eff. thermal diffusivity	1.4E-7	m²/s	-
Ejection temperature	131	°C	-

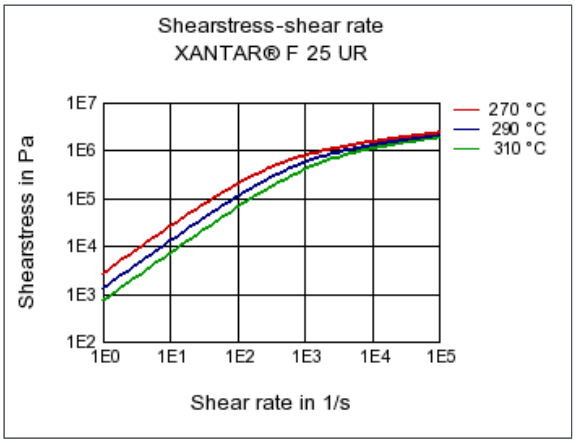
Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	300	°C	ISO 294
Injection Molding, mold temperature	90	°C	ISO 10724

Diagrams

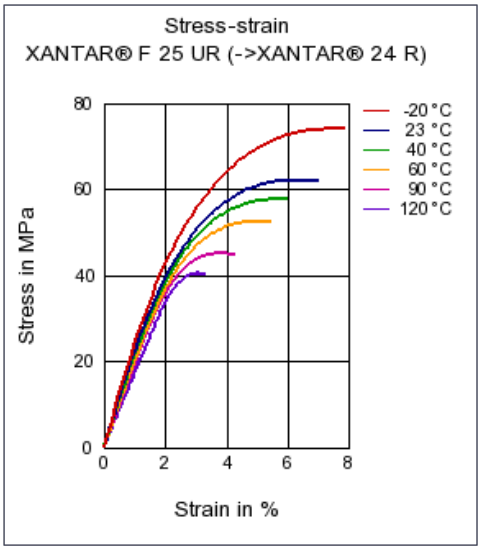
Viscosity-shear rate



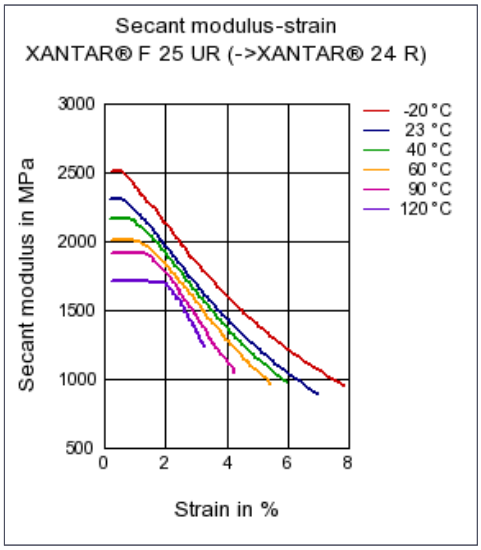
Shearstress-shear rate



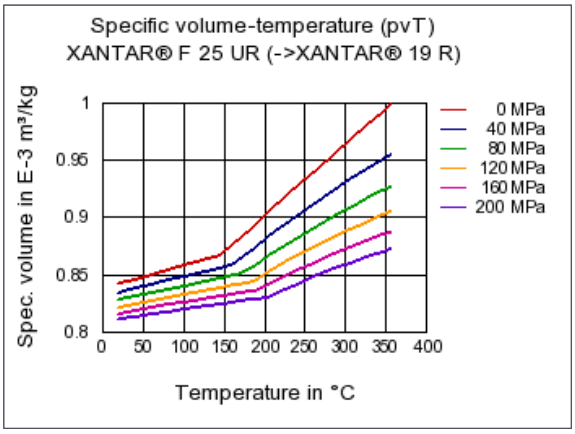
Stress-strain



Secant modulus-strain



Specific volume-temperature (pvT)



Characteristics

Processing
Injection Molding, Other Extrusion, Blow Molding

Additives
Release agent

Delivery form
Pellets

Special Characteristics
Flame retardant, Light stabilized or stable to light, U.V. stabilized or stable to weather, Heat stabilized or stable to heat, Transparent

Other text information

Injection Molding
Injection Molding Recommendations

Chemical Media Resistance

Acids
- Acetic Acid (5% by mass) (23°C)
- Citric Acid solution (10% by mass) (23°C)
- Lactic Acid (10% by mass) (23°C)
- Hydrochloric Acid (36% by mass) (23°C)
- Nitric Acid (40% by mass) (23°C)
- Sulfuric Acid (38% by mass) (23°C)
- Sulfuric Acid (5% by mass) (23°C)
- Chromic Acid solution (40% by mass) (23°C)

Bases
- Sodium Hydroxide solution (35% by mass) (23°C)
- Sodium Hydroxide solution (1% by mass) (23°C)
- Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols
- Isopropyl alcohol (23°C)
- Methanol (23°C)
- Ethanol (23°C)

Hydrocarbons
- n-Hexane (23°C)
- Toluene (23°C)
- iso-Octane (23°C)

Ketones
- Acetone (23°C)

Ethers

- ⛔ Diethyl ether (23°C)

Salt solutions

- Sodium Chloride solution (10% by mass) (23°C)
- Sodium Hypochlorite solution (10% by mass) (23°C)
- Sodium Carbonate solution (20% by mass) (23°C)
- Sodium Carbonate solution (2% by mass) (23°C)
- Zinc Chloride solution (50% by mass) (23°C)

Other

- Ethyl Acetate (23°C)
- Hydrogen peroxide (23°C)
- Water (23°C)
- ⛔ Phenol solution (5% by mass) (23°C)